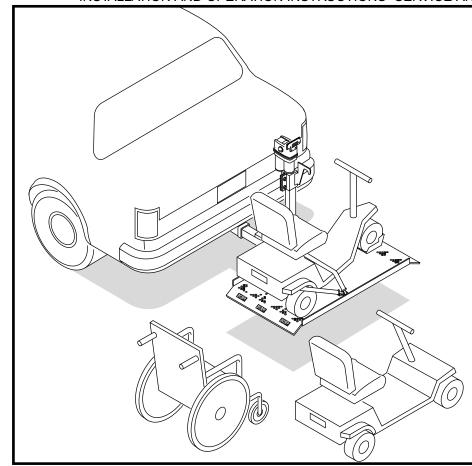
18"MODELS-(19675 & 24565) OR 24" MODELS-(20565, 24570, & 24770)

INSTALLATION AND OPERATION INSTRUCTIONS -SERVICE AND PARTS INFORMATION



IMPORTANT

A class III frame receiver hitch must be installed by a reputable hitch installer. Hitch must be level side to side and fore to aft. Distance from top of receiver to to ground should be no less than 13" and no more than 15" for the 18" model.

Distance from top of receiver to ground should be no less than 19" and no more than 21" for the 24" model.

Vehicle must be in good repair. Worn or damaged vehicle parts must be repaired or replaced before the hitch is installed.

CONTENTS OF CARTON:

PART#	QTY.	DESCRIPTION	PART#	QTY.	DESCRIPTION
23612	1	HARDWARE PACKAGE OR	20078	1	PLATFORM OR
24571	1	18"& 24" BALL MOUNT HARDWARE PKG.	24784	1	BIG TRAY PLATFORM
20065	1	SUPPORT WELDMENT OR	19520	2	PLASTIC GUARD
24780	1	BIG TRAY SUPPORT WELDMENT	25865	1	ACTUATOR 24" OR
19494	1	HITCH WELDMENT	25862	1	ACTUATOR 18"
10512	2	WHEEL STOD			

TOOLS NEEDED:

- 1. SCREW DRIVER (PHILLIPS AND FLAT HEAD)
- 2. WIRE STRIPPERS AND CRIMPERS
- 3.1/4", 3/8", 1/2", 5/8", AND 3/4" SOCKETS OR WRENCHES
- 4. UTILITY KNIFE
- 5. GLUE, 3M 51135-08001 OR EQUIVALENT



READ AND UNDERSTAND INSTALLATION INSTRUCTIONS VEHICLE MUST BE IN SAFE PARKED CONDITION

IGNITION SWITCH MUST BE IN "LOCK" POSITION REMOVE JEWELRY (WATCHES, RINGS, ETC,)



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<u>OWNER'S MANUAL MOBILE LIFT</u>



MAXIMUM WEIGHT: 300 LBS.

If maximum weight is exceeded, the design modified, or the unit is installed in a way contrary to manufacturer's instructions the warranty is void and catastrophic failure may occur. This could result in serious injury or death.

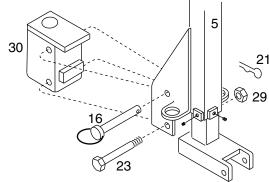
INSTALLATION INSTUCTIONS:

1. INSTALL CUSTOMER ASSEMBLIED MOUNT:

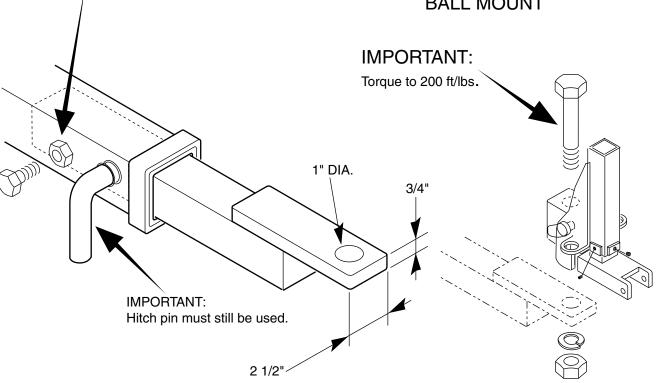
LOOSELY FASTEN MOUNTING PARTS TO POST ASSEMBLY FASTEN HITCH WELDMENT (30) TO POST ASSEMBLY (5) WITH BOLT (23), LOCKNUT (29), CLEVIS PIN (16), AND COTTER PIN (21).

IMPORTANT:

If it is necessary to eliminate any wobble between the tongue and receiver. Drill a 9/16" hole on the side of the receiver and weld a 1/2" nut over the bolt. Screw a 1/2" x 1/2" bolt into the nut and tighten.



BALL MOUNT



2. FASTEN LIFT ASSEMBLY TO CLASS III RECEIVER HITCH (CUSTOMER SUPPLIED) SLIDE ASSEMBLY UNTO HITCH. FASTEN ASSEMBLY TO HITCH WITH BOLT (31), LOCKWASHER (32), AND HEX NUT (33), TIGHTEN ALL FASTENERS. ASSEMBLY MUST PIVOT ON BOLT (23)- WITH CLEVIS PIN REMOVED - DO NOT OVERTIGHTEN IT.



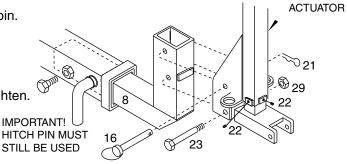
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1. INSTALL WELDED MOUNT:

Put hitch weldment (8) into class III receiver and fasten with hitch pin.

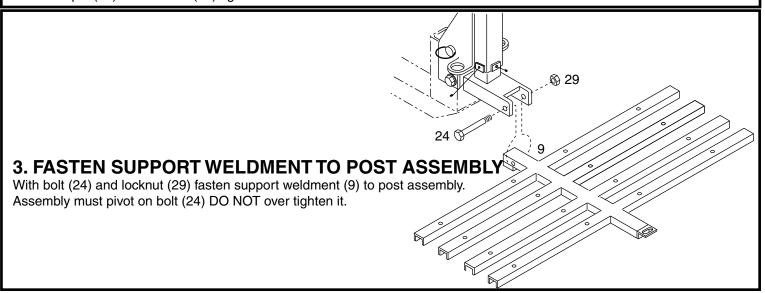
IMPORTANT:

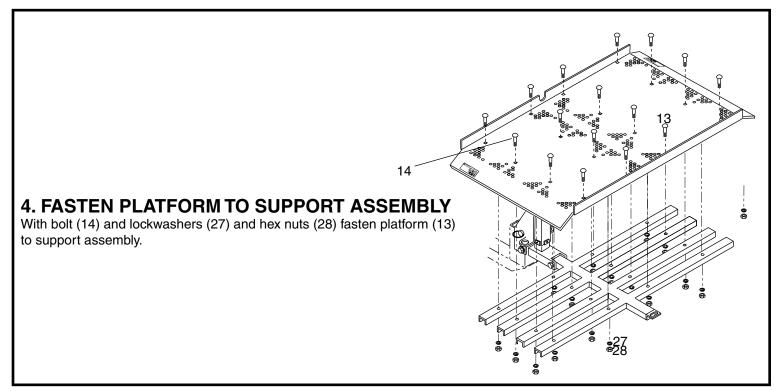
If it is necessary to eliminate any wobble between the tongue and receiver. Drill a 9/16" hole on the side of the receiver and weld a 1/2" nut over the hole. Screw a 1//2" x 1/2" bolt into the nut and tighten.



2. FASTEN ACTUATOR TO HITCH WELDMENT:

Slide actuator onto hitch weldment (8). Fasten actuator to hitch weldment with bolt (23), hex nut (29), clevis pin (16), and cotter pin (21). Set screw (22) tightens for reduced wobble.





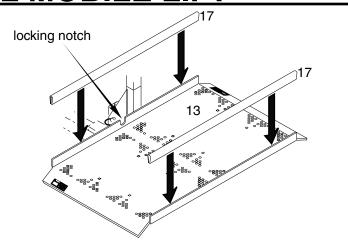


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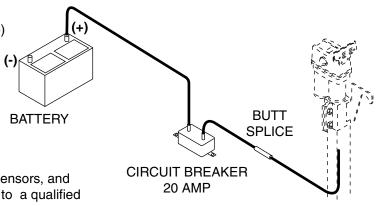
5. INSTALL GUARDS:

- ■Glue plastic guards (17) to platform (13).
- Trim around platform (13) locking notch.
- Peel off protective film on guards.



6.POWERHEAD WIRING:

- Use crimp or solder connections
- Connect batter's positive terminal to circuit breaker (20 amp) with 10 gage wire or larger.
- Connect circuit breaker to powerhead with 10 gage wire or (-) larger and butt splice.



Hold Bracket

12

BRAKE LIGHT WIRING:

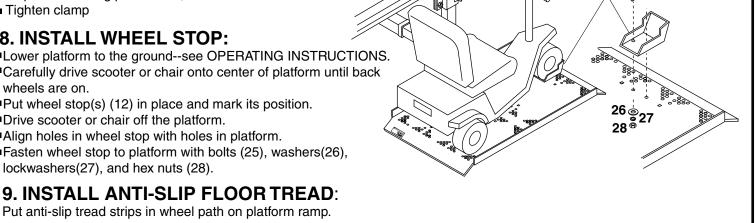
Due to the different wiring designs used in today's vehicles (single brake light, combined brake light/ turn signals, logic sensors, and computer boards), it is recommended you take your vehicle to a qualified hitch installer for correct brake light wiring.

7. HOLD BRACKET ADJUSTMENT:

- Fold platform up and hold
- Raise platform all the way up.
- Position "Hold Bracket" to hold platform in place and keep it from hitting powerhead,
- Tighten clamp

8. INSTALL WHEEL STOP:

- ■Lower platform to the ground--see OPERATING INSTRUCTIONS.
- Carefully drive scooter or chair onto center of platform until back wheels are on.
- ■Put wheel stop(s) (12) in place and mark its position.
- ■Drive scooter or chair off the platform.
- Align holes in wheel stop with holes in platform.
- Fasten wheel stop to platform with bolts (25), washers(26), lockwashers(27), and hex nuts (28).



clamp



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OPERATING INSTRUCTIONS:

The added length and weight of the Mobil-Lift, and a scooter or wheel chair, will effect how your vehicle handles. It will be more sensitive on slippery roads or in a cross wind.

Adjust you driving style to match conditions. Drive slow until you become familiar with how the vehicle handles when turning and backing up. Plan for turns, stops, and lane changes well in advance. Avoid slippery conditions, (i.e.-ice, snow, and loose gravel). Reduce speed on rough surfaces and going up or down slopes, (i.e.- driveways). Check straps often. Remember added overall length when backing up, parking, etc.

Operators must become familiar with all controls and procedures. Understand what the Mobile-Lift can do and its limits. Practice using it safely.

These safety labels are on the Mobile-Lift. Know where they are; read, understand, and obey them.

AWARNING

Avoid serious injury, or death, to yourself and others. Follow these instructions:

- Read and understand OPERATOR'S INSTRUCTIONS before using MOBILE-LIFT.
- Transporting vehicle must be safely parked, on a flat level surface, when loading and unloading scooter.
- Keep body, hands, and feet away from shearing / squeezing points.
- When transporting, scooter must be secured to platform with straps and platform must be all the way up. Check straps often, they must be tight.
- When scooter is not on platfrom, platform must be secured all the way up in the hold bracket.
- NO RIDERS on platform.
- Do not overload platform. Maximum capacity 300 lbs.

19991-A

INSPECTION:

Before using the Mobile-Lift, the user must inspect it completely to insure safe operation:

* Actuator, platform, and frame-

Look at their condition, check for: cracked or broken parts, loose or missing fasteners

* Rocker Switch-

Must work freely and return to neutral when released.

* Tires (transport Vehicle)-

Tires must be in good condition. Check tire pressure, Tires must be inflated to recommended pressure.

* Straps-

Must be in good condition and work properly.

* Brake lights-

Must be in good condition and work properly

* Safety Labels-

If safety labels are missing or unreadable, replace them immediately.

If the unit is unsafe or in need of repair, do not use it until it is returned to a safe operating condition.

!!!IMPORTANT NOTICE!!!

DO NOT install the Mobile-Lift on the rear of "towed" vehicles. This includes travel trailers, 5th Wheels, etc. The excessive shock loading that occurs in this location is not compatible with the Mobile-lift design. The Mobile-Lift warranty is void when a unit is installed in this manner



Don't risk serious injury or death in a shearing or squeezing accident. Keep body, hands, and feet away



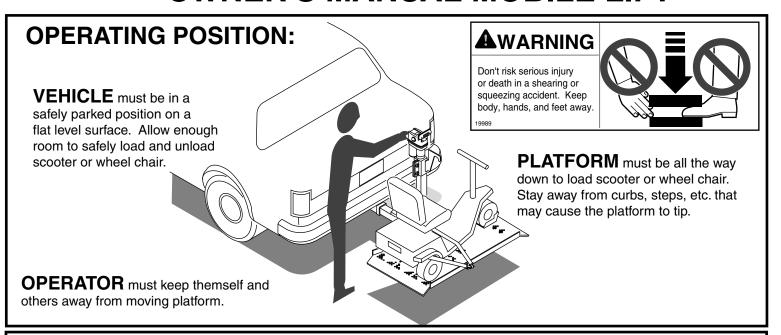
A WARNINGMAXIMUM WEIGHT: 300 LBS

If maximum weight is exceeded, the design modified, or the unit is installed in a way contrary to manufacturer's instructions the warranty is void and catastrophic failure may occur. This could result in serious injury or death.

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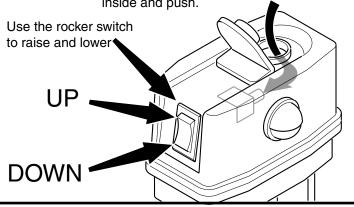


OPERATION (ELECTRICAL)

When the powerhead reaches the end of it's travel (either raising or lowering), a built in torque limiter goes into operation with a clicking noise.

This torque limiter permits the final drive gear to slip; and thus, protects the unit PROLONGED OPERATION OF THE TORQUE LIMITER

The "night lights" are controlled by a switch under the big cover. Flip up the cover, reach inside and push.

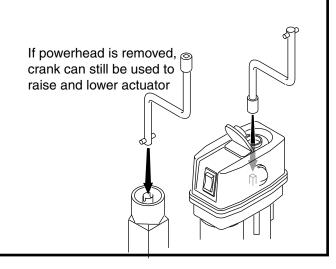


OPERATION (MANUAL)

IS NOT RECOMMENDED.

If an electrical failure should occur, the emergency handle may be inserted into the actuator post and the actuator can be raised and lowered.



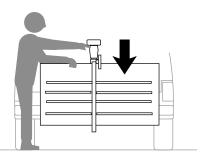




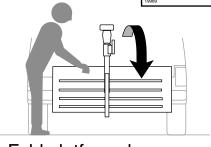
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OWNER'S MANUAL MOBILE LIFT LOADING:

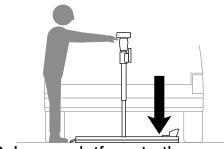




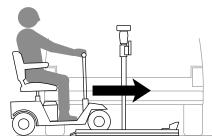
1. Hold platform and lower until Holding Bracket is clear.



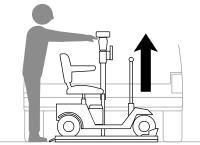
2. Fold platform down, DO NOT DROP!



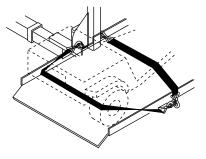
3. Lower platform to the ground. KEEP FEET AWAY!



4. Drive scooter or wheel chair onto platform to wheel stop. Stay in center.



5. Raise platform until scooter floor or wheel chair seat is even with hitch rings.



6. Secure scooter or wheel chair with: NARROW STRAP:

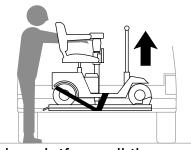
connect to platform ring route over rear tires connect to left hitch ring



conect to platform ring route over scooter or wheel chair seat

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connect to right hitch ring Adjust both straps snuggly, DO NOT OVER TIGHTEN



7. Raise platform all the way up. Straps will tighten. Stop raising when platform is all the way up. Unit is ready for travel. When driving loaded vehicle, remember, be aware of the rear overhang.

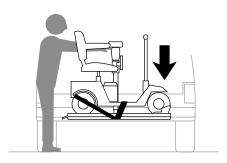


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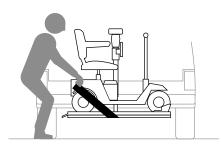
UNLOADING:

NOTE: When scooter is not on platform, platform must be secured all the way up in the hold bracket

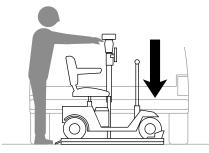




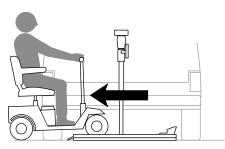
1. Lower platform until scooter floor or wheel chair seat is even with hitch rings.



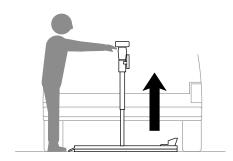
2. Remove the store straps



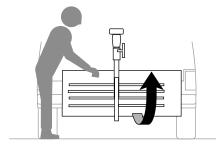
3. Lower platform to ground. Keep feet away.



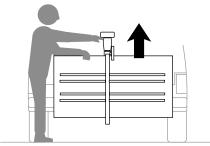
4. Drive scooter or wheel chair off platform. Stay in the center.



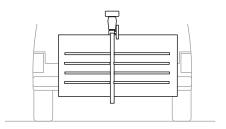
5. Raise platform 6 to 8 inches.



6. Fold platform up and hold.



7. Raise platform all the way up. Stop raising when platform is tight against Hold Bracket.



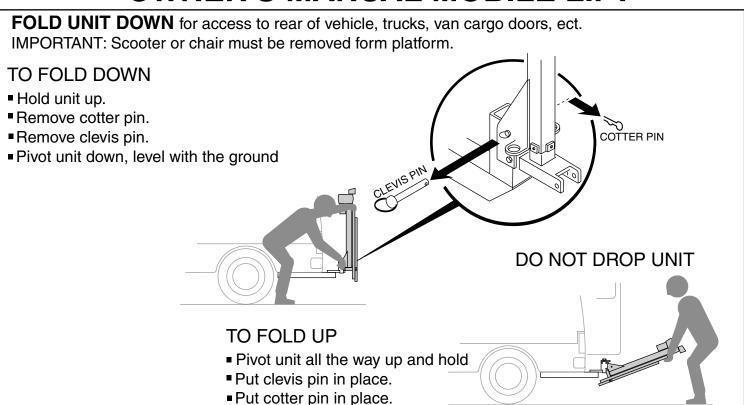
8. Unit is ready to travel.



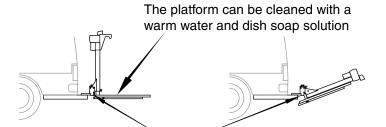
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MAINTENANCE:



Pivot points should be greased, as needed, with lithium based grease.

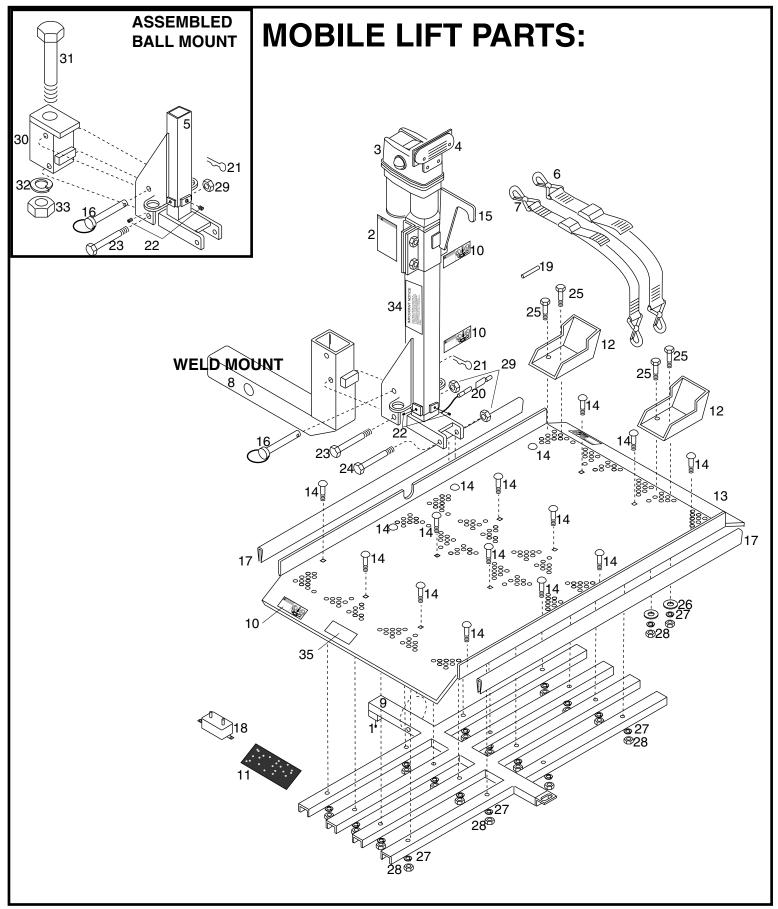
POWERHEAD:

- 1. Once a year, remove the powerhead and grease with lithium base grease applied directly to the coupling on which the drive pin rests.

 DO NOT POUR OIL INTO TOP OF ACTUATOR.
- 2. Once a year, remove the housing cover and inspect for proper lubrication. Remove 4 screws and tap around edges of housing to free the cover. DO NOT insert screw driver blade, this may damage mating surfaces. Before replacing cover, clean mating surfaces. If lubrication is needed, use lithium gear grease.



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MOBILE LIFT PARTS:

ITEM	PART#	QTY	DESCRIPTION
1	608-0001	1	5/16-18 X 1" SET SCREW
2	19991	1	LABEL, WARNING- INSTRUCTION
3	18678	1	POWERHEAD
4	24918	1	BRAKE LIGHT ASSEMBLY
5	25885	1	POST ASSEMBLY (24") OR
5	25863	1	POST ASSEMBLY (18")
6	19491	1	STRAP, 2" WIDE
7	19522	1	STRAP, 1" WIDE
8	19494	1	WELD MOUNT
9	20065	1	SUPPORT WELDMENT OR
9	24780	1	BIG TRAY SUPPORT WELDMENT
10	19989	4	LABEL, WARNING- SHEAR/SQUEEZE
11	21065	3	ANTI-SLIP FLOOR TREAD
12	19513	2	WHEEL STOP
13	20078	1	PLATFORM OR
13	24784	1	BIG TRAY PLATFORM
14	600-0009	16	BOLT, SQUARE NECK
15	25860	1	HOLD BRACKET ASSEMBLY
16	643-0005	1	CLEVIS PIN
17	19520	2	PLASTIC GUARD
18	741-0031	1	CIRCUIT BREAKER (20 AMPS)
19	742-0042	1	BUTT SLICE
20	742-0047	1	FEMALE TERMINAL(PINK)
21	625-0004	1	HAIR PIN COTTER `
22	608-0004	2	5/16-18 X 5/16 SET SCREW
23	600-0005	1	BOLT (1/2 -13 X 3 3/4)
24	23214	1	BOLT (1/2-13 X 4 1/2)
25	23213	4	BOLT (1/4-20)
26	617-0018	4	WASHER (1/4")
27	618-1007	20	LOCKWASHER (1/4")
28	610-0007	20	HEX NUT (1/4")
29	611-0002	2	LOCKNUT (1/2-13)
30	25870	1	BALL MOUNT WELDMENT
31	600-0010	1	BOLT (1 1/2 X 6 1/2)
32	618-1001	1	LOCKWASHER (1")
33	610-0010	1	HEX NUT (1-12)
34	28380	1	IMPORTANT NOTICE
35	29234	1	LABEL, RESTRICTION WARNING



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POWERHEAD PARTS: ITEM PART# QTY. DESCRIPTION 21047 CRANK HANDLE 16/15 40 2 603-5009 MACHINE SCREW (#10 X 3/4) 1 3 17426 CAP SWITCH PLATE 17424 738-0010 LIGHT SWITCH **NUT(SUPPLIED WITH ITEM 5)** 6 SCREW #8 X 1/4 TYPE T-23 (BLACK) 606-0001 31 757-0030 **®**ø 8 NIGHT LIGHT (*) 9 **UPPER HOUSING** 17419 0000 10 29306 1 **GASKET** 11 22012 DRIVE GEAR ASSEMBLY 12 23623 TORQUE LIMITER ASSEMBLY 1 13 28776 LOWER HOUSING (BLACK) 14 608-0006 3 SET SCREW 15 618-1009 5 SPLIT LOCKWASHER (#10) 16 610-1021 3 **HEX NUT (#10)** 17 21066 1 BRAKE LIGHT (**) 25 18 17808 WIRE CLAMP **ම 29** 19 18843 MOTOR SLEEVE (BLACK) 20 26236 RUBBER GROMMET 21 16263 **ELECTRIC MOTOR** 22 611-2100 2 **HEX LOCKNUT** 23 605-0012 SCREW (1/4-20 X 1 1/2) 0 24 738-0030 1 **ROCKER SWITCH** Ö 25 19489 1 COVER (BLACK) 37 26 80208 WASHER, SPACER 27 602-0023 MACHINE SCREW (#10-24 X 1") 28 623-1216 **GROOVE PIN** 641-0004 29 STUD RECIEVER 30 636-0000 1 HEX KEY 5/32" 31 24315 **BRAKE LIGHT BRACKET SNAP BUSHING** 80504 32 1 33 80501 **BUSHING** 34 FLANGE BUSHING 645-0024 38 35 641-0009 1 **BUSHING** 36 22414 1 SWITCH SEAL 37 **HOLE PLUG** 16434 2 *3*47 38 621-0004 ÿ1/8 X 3/4 DOWEL 39 617-0009 1 THRUST WASHER 40 603-5003 2 MACHINE SCREW (#10 X 1/2) 41 22207 CAP HOLE GASKET 42 22204 REAR CAP GASKET 1 43 17728 CAP LABEL 44 21791 **COVER LABEL** 1 . √28 45 759-0026 2 WIRE CRIMP NUT 46 22206 2 LIGHT GASKET 47 I.D. TAG 26351 1 610-0020 **JACK NUT** 21 WIRE ASSEMBLY (NOT SHOWN) 24567 GROUND WIRE ASSEMBLY 19521 CORD CASTING 4 FT. 1 17878 7" TERMINAL ASSEMBLY 18959 WHITE WIRE ASSEMBLY 3 1/2" TERMINAL ASSEMBLY 17834 19 (*)=NIGHT LIGHT BULB REPLACEMENT #67-SJ4 (**)=BRAKE LIGHT BULB REPLACEMENT #GE-193



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